

town and paid taxes, were allowed to work

The statutes of the merchant guild from in the brewery business. Residents of

Piotrków, 27 January 1487 – a copy from other religions were permitted to make the 17th century. (APPT, The Merchant beer only after receiving agreement from

Guild of Piotrków, photo : Wiktor the parish vicar.

statutes, currently kept in the National

Archives in Piotrków Trybunalski, provided

for a system of penalties expressed in 1/4 of

beer keg for using false weights and

measures.

The 15th century brought not only the Magdeburg Law, but also common tax on brewery called czopowe in 1466 (an archetype of the modern excise).

## Nowość!

poleca KANTOR BROWARD Piwa Monachijskiego w Pintrkowie

Nowy ten gatunek piwa, wyrobiony z najlepszych materyjalów zagrani-cznych, sprzedawanym będzie po cenach umiarkowanych, tvlko sv fla-Iconneli, we wszystkich micjscowych handlach win, zakładach gostronomicznych, restauracyjach i w kantorze browaru w domn p. Spana, obok

Cabinet Beer's advert from 1896 (Tydzień

In the 16th century, during a meeting of the Polish Parliament, the first classification of fermented drinks was However, it did not mean that there were introduced , including the division into no Jews, Orthodoxies or Evangelicals ordinary (local), transportable and amongst the brewers. The registries of foreign beer The Beer from Piotrków had beer taxes from 1544 and 1552 prove all the above mentioned qualities, which otherwise. The same documents also involved different tax rates and mention other nationalities, such as subsequently led to higher state revenues. The beverage from Piotrków The local and foreign merchants played was also so-called station beer. In the biggest role in the development of the practice this meant the duty to deliver one town based on the Magdeburg law. Thanks butt of beer for the district purposes every to them, the culture of beer production was month. Even more important was the quality of portable beer. Over time, in the legal classification the term portable was linked to foreign beer. This was due to the fact that it was possible to deliver the beer to both closer and more remote places. which required a great knowledge of brewery technology, because beer used to ferment during the transport.

> The Beer from Piotrków was present on the tables of all the dynasties ruling the Crown and the Polish lands in the 19th and 20th century. During the partition period, a special brand was produced for Russian officials - cabinet beer.

The earliest reference to Piotrkow's art of brewing comes Warsaw historical records from 1551. The first known brewer from Piotrków was Andrzei Lomislaff.

Czopowe - tax payment register from 155

(AGAD, Crown Treasury Archive).

The highest number of brewers (154) was the Saint Jacob parish's church in recorded in 1564. Quite an impressing Piotrków Trybunalski. number, especially if we consider that Until the second half of the 19th century this number represented 8 - 10 % of there was only craft production of beer (not group of local manufacturers.

council with the mayor himself.

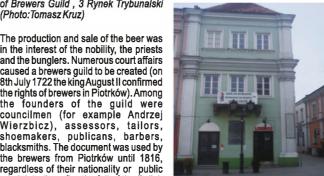


The house of Andrzej Wierzbic- founder Szczekanica. of Brewers Guild, 3 Rynek Trybunalski (Photo:Tomasz Kruz)

in the interest of the nobility, the priests and the bunglers. Numerous court affairs caused a brewers guild to be created (on 8th July 1722 the king August II confirmed the rights of brewers in Piotrków). Among the founders of the guild were councilmen (for example Andrzei Wierzbicz), assessors, tailors, shoemakers, publicans, barbers, blacksmiths. The document was used by the brewers from Piotrków until 1816 regardless of their nationality or public administration after the fall of the Polish state. The occupational structure of Saloon of Augustynowicz -12 Rynek people engaged in brewery as well as Trybunalski (Photo: Damian Zuzański). legal disputes of economic nature Piotrkow's brewers.

survived to this day and can be seen in whole Russian zone.

permanent residents. Until the end of industrial). This is why there were only few 18th century, brewers were the leading specialized breweries. There is a preserved mention from the 16th century In 1578, when the Crown Tribunal was about a brewery belonging to the head of constituted in Piotrków, the town had to Piotrkówdistrict, Stanisław from Tarnów. pay the highest czopowe tax from the Later, in the 18th century, not only entire sieradzkie region and occupied townsmen owned newly built breweries: one of the top places among Polish Barbara Gozatka, Roman Morawiński, Marcin Teleżyński (2 Rwańska), In Piotrków not only specialized Kazimierz Górecki, Antoni Vicini (mayor) manufacturers (75% of them were males, but also monasteries : the Dominican 25% females and 3% - entire families) Order Monastery and the Bernardine worked in brewery, but also other Order Monastery. Because of a tightening professions as well: dyers, blacksmiths, up of the fire safety regulations, breweries wheelwrights, merchants, furriers, were located outside the town. Jan bakers, fowlers, clippers, saddlers, Godzki, Wincenty Folwark, Barbara butchers, weavers and the entire city Górecka, Roman Morawiński, Ignacv Górecki , Kazimiera Górecka owned the breweries in Krakowskie Przedmieście, Warszawskie Przedmieście and Biskupizna . The rest of beer production took place in town's inns and in the suburban areas: Śródmiejski Zajazd pod Matka Boska (7 Czarneckiego Square). Ostatni Grosz (Wóitostwo - in the19th century the inn belonged to the Bartenbachs), Gościniec Litewski, Gościniec Stary (behind Wielka Wieś), Kancelaria, Podzamcze, Psia Górka (Wielka Wieś), Pohulanka (Starostwo), Karczma Rakowska, Karczma Krakowska (Przedmieście Krakowskie), Karczma na Bugaju (near the Bugaj pond), Tumidaj (Tumidajka), Karczma ku Bykom (at the road to Wrocław), in Meszcze and in



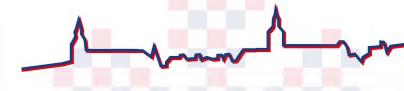
resulted in the election of Saint In the first half of 19th century, the brewing Stanislaus Bishop as the patron of the deteriorated and only after Piotrków had become the capital of a governorate, the brewing industry began to prosper along The altar of the brewers guild has with the economic development in the



## The Brewery Route



Braulinski's Brewery trademark (Klub 66).



The beginnings of brewing in Piotrków can be traced back to the Middle Ages and they are directly linked to the history of the foundation of Piotrków, today called Trybunalski. It is worth mentioning that the brewers from Piotrków connected their products with the name of the town - with both parts of it - "Piotrków" and "Trybunalski" three times. In the 16th and 17th century there was a special brand of beer produced in the town, called by the Polish Parliament "Piwo piotrkowskie" (The Beer from Piotrków). In the interwar period, Franciszek Braulinski's Brewery produced beer named "Porter Trybunalski" (The Porter of the Tribunal) and the Brewery Sulimar currently produces "Trybunal" (The Tribunal).

In the second half of the 19th century, the small breweries of Feliks Kalinowski. Markus Braun, Juliusz Abrahamson, Woiciech Schild, Kazimierz Wróblewski and Josek Windheim were defeated by two potentates: Andrzej and Franciszek Ksawery Spahn (his brewery later becomes Braulinski's Brewery) and lieutenant colonel Andrzej Mroczkiewicz Rudolf and Wilhelm Bartenbach's (later Bartenbach's Brewery). The small Brewery advert (from Leszek Jözefacki's companies stopped the production and collection). started distribution of beer, which became their main activity. Just after World War I The largest amount of beer was brewed in they were joined by Edward Gil (Rynek 1900 - 38 500 buckets (473 550 litres). In Maślany) and Izrael Zyskind (Al.3 Maja), the period of 1910 - 1911 the brewery At 33 Starowarszawska Street operated employed 17 workers. The most the representative of Okocim Brewery, and important brewers were Aleksander at Hutnicza Street of Zywiec, and Warsaw Bosz, Józef Sikorski, Borys Kantor, World Brewery (Henryk Urbański).



Markus Braun's trademark (Tydzień

Such a practice wasn't anything new in the history of Piotrków - in the Old-Polish period, not only the local brands such as ordinary beer or local beer were sold in Piotrków but also beer from Tuszyn, Pabianice, Piątków, Brzeziny and Braumski's Brewery advertising board England. The 19th and 20th century from the interwar period (Klub 66's extended the product range to locally collection). produced beers dark and pale beer. Porter. Zdrój, Bawarian, Marzen, Kulbmach, as well as beers imported from Żywiec, Franciszek Braulinski gave both in the Okocim or Warsaw.

two breweries played an important role in leasing date from Juliusz Abrahamson the Piotrkow's brewery market: Wilhem, Rudolf, and Karol Bartenbachs' and the year 1908 as its acquisition date. Franciszek Braulinski's.

The Bartenbachs' Brewery was the first steam brewery in Piotrków with a 7 hp engine. It was located at Słowiańska dissolution of the Order in 1866, Street 148/149 (today Krakowskie Franciszek Ksawery Spahn and Andrzej



War I led to the collapse of Bartenbach's Brewery. In 1917 the they ceased production.

The brewery which lasted for the longest time was Franciszek Brauliński's, whose products won gold medals in 1907 (London) and 1909 (Częstochowa). Brauliński was born in 1868 in Chyżny, a small village near Mińsk Mazowiecki and died in Piotrków in 1945 of cardiac arrest after the soviet army had confiscated the brewery equipment. It is worth mentioning that the Beer from Piotrków was most appreciated by Czech people.



press and in the official documents different founding dates of the brewery: 1569, 1659, 1817, while the preserved In the beginnings of the 20th century, only archives mention the year 1904 as its

The origins of the company are connected with the activity of the Dominican Order, which have produced Przedmieście Street). The brewery was most prosperous in the period of 1896 to brewery in Moskiewska Street (currently Wojska Polskiego Street) for 11 700 roubles.

In 1876, Spahns invested in a new After the outbreak of the First World War multifunctional cauldron for 41 buckets, the Russian, Austrian and German In 1878 they bought a mashing tub for 250 occupation authorities confiscated metal buckets, in 1879 a cauldron for 139 facilities for military purposes. The buckets, and in 1881 a cauldron for 426 delivery of basic raw materials needed for buckets. The owners of the brewery ran beer production such as: high-quality the company by themselves until 1866, malt, Munich yeast or coal was stopped. producing about 70 portions of beer Franciszek Brauliński tried to save the annually. The production remained at the company by signing contracts for the same level for the next few years.



Romuald Tenszert 1851 - 1927 (Leszek Jozefacki's collection).

In 1886, Spahns leased the brewery to Juliusz Abrahamson, who ran the business on their behalf until 1908, when it was taken over by Franciszek Brauliński. After Brauliński's death in 1945, the company was managed by his 1946). From 1947 to 1970 the brewery Szymon Huber's collection). was run by Hanna Małgorzata Ditrych the daughter of Franciszek and Janina Regaining independence by Poland in Brauliński (1906 – 1985).

1901 – Otto Brenek.

Franciszek Brauliński focused on beer bottle closure. production, in contrast to Spahns, who Despite public declarations, the theatre Piotrków, Franciszek Braulinski's name was not reconstructed. The fire forced the was put on the list of Auschwitz, but he owner to modernize the brewery. The managed to avoid being deported and modernization allowed the company to keptrunning the brewery. He died in 1945. increase production capacity. In the The company was renamed as period of 1910 - 1914, Brauliński's "Brauliński's Brewery in Piotrków Brewery produced the largest amount of Trybunalski, the ownership of H. beer in the Fifth District of the Board of Ditrychowa". Excise in the Kalisz and Piotrków Province (1/3 of the taxes came from the potentate from Piotrków).

supply of beer for military needs. However, since 1917 the production had been in decline and in 1918 it came to an end. The brewery was not closed though. Thanks to his savings. Brauliński still employed 28 workers, and their families received social assistance. At the request of the town hall, he also provided financial support for the town.



wife Janina Józefa, the daughter of Marzen's label from Braulinski's Brewery Franciszek Ksawery Spahn (1881 - from the interwar period (Paweł and

1918 encouraged the development of Brauliński's Brewery, Bartenbachs' Spahn and Brauliński's Brewery factory did not survive World War I employed highly-skilled workers. Since because the family feuds resulted in its 1890, the main brewer was Romuald closure. Brauliński de facto almost Tenszert, since 1892 - Zalewski, 1894 - monopolized the market. In the interwar Leonard Stupka, 1895 - Borys Kantor, period, despite the economical crisis, he introduced a lot of new beer brands and After acquisition of the brewery in 1908, was among the first to use a new type of

also ran a theatre. As a result of a fire on Importing beers from Okocim, Zvwiec and 29th April 1910, the theatre and a part of Warsaw in the 1930s caused a sharp the brewery burned down. Unknown decline in the sales of Piotrkow's beers. thieves used the fire to rob the factory. After the German authorities entered



A bottle with a crown cap from Brauliński's brewery (Dziennik Narodowy 1938).

law, the brewery was taken over by the brewing their own beer. Their first brand Central Management of Fermentation was made in 1988. The designer of the Industry in Warsaw, which commissioned logotype was a visual artist from the supervision of the brewery to the Łódź Piotrków, Stanisław Piotr Gajda. Beer Company, They did not invest money in the brewery but only exploited it and produced beer for the local market. In 1958, the authorities demanded to transfer the brewery to state ownership under the management of the Municipal Industrial Company. In this period, the brewery produced 9000 hl of beer annually. Zygmunt Ditrych, the husband of Hanna Ditrych, was employed in the plant as a senior economist. Despite determined reprivatisation efforts as well Copper vat from Sulimar (Towarzystwo as the attempts to save the production, the Promocii Kultury Piwa). authorities considered it unprofitable and commissioned the management to the Brewery Company in Łódź in 1971.



Beer Jasne Zdroj's label from the 1960s (Paweł and Szymon Huber's collection

The modern history of the Sulimar brewery is connected with Henryk Urbański, the owner of a small mineral water, lemonade and vinegar filling plant in Hutnicza Street. He started his business in 1927 and in 1938, when his company was granted the right to bottle beer, he began to consider himself a representative of Zywiec beer. Urbański also set up a new point of sale in 3 Maia Avenue where the beer from his brewery was sold.

During World War II and the nationalization of industry after 1945, the company avoided repression thanks to a small business status.

In 1981 the company was bought back with all rights by Henryk Supady and Eugeniusz Lisowski, the founders of Sulimar (1988). In the eighties and nineties of 20th century, Sulimar not only became the biggest bottling plant in In 1951, as a result of the nationalization central Poland, but they also started



In 1999, they started building a new brewery. It was finished on 15th June 2000 with brewing the first butt of beer by brewer Ryszard Radzieńczak. Adam Jedrzejewski designed a new logo.

2007 was very important for Sulimar. It was the first time when the wheat beer had been produced in Poland according to the German Beer Purity Law. In the same year they launched a new brand: Cornelius.

In 2011 and 2012, a beer called "Trybunał" was put on the market. The name obviously referred to the history of Piotrków Trybunalski. Like the brewery products from 16th century (Brauliński's Brewery), the Trybunal beer receives numerous awards and is appreciated worldwide.



Cornelius brand's logo (Brewery Brewer's wort-a solution of water, malt and

## Beer dictionary:

(3.76 l), then into 4 quarts (0,94 l), and knowtoday as excise tax. then in 4 noggins (0,23 I). Under the Russian occupation, one barrel contained 492 I, divided into 40 buckets with 12.3 | each, 1 bucket contained 10 so-called "sztofs" 1,23 leach.

Beer - the world's oldest alcoholic beverage, made of specially selected water, barley malt, hops and yeast.

Alcohol-free beer - beer which contains no more than 0.5% ABV. Light beer - beer which contains no

more than 4,5% ABV.

more than 6.2% ABV. Strong beer - beer which contains more

than 6.2 % ABV. Beer extract - extract from brewer's

wort, most often expressed as the Malt - grain that has been germinated and scale (of Fritz Plato).



Trybunalski 1930).

using yeast to produce alcohol and and concentration of the extract carbon dioxide. Depending on type of veast used we can distinguish high, low. and spontaneous fermentation beers.

Beer filtration - a process in which becomes beer clear.

During maturation, the beer saturates 1910) with the carbon dioxide, clarifies and acquires appropriate aroma and savour. Beer vat - a big container made of wood. concrete, and metal, used for beer fermentation.

Birofilistyka (birofilia) - a Polish term for an interest in braweriana, collecting various beer accessories.

Brewer-craftsman who produces beer.

Brewery - a place where beer is produced. Modern breweries are divided into industrial, regional, restaurant and craft

Czopowe – a Polish tax on the production and sale of fermented drinks. It was Barrel – a vessel used for fermentation, introduced in 1466 by the king Casimir IV maturation and transport of beer. An Jagiellon. The tax went underwent Old-Polish barrel had a volume of numerous changes over 600 years. At the 271,36 I and was divided into 72 pots end of 19th century, it became what we



The oldest Braulinski's Brewery label from Full of beer - beer which contains no before 1914 (Dariusz Órłowski's collection).

Tomasz ze zbior omasz I zene: [

Kii-Polish common name for a beer tap.

percentage by weight or in BLG scale (of then subjected to drying. The length of Karl Balling), less commonly in the Plato germination affects the beer colour (pale,

Pasteurization of beer - heating to a high temperature in order to destroy or inhibit the growth of microorganisms. Pasteurised beer has longer expiry date as opposed to Braulinski's brewery advert (Głos non-pasteurized. The latter maintains full flavour

Beer fermentation - a process of malt Volume of alcohol in beer - amount of sugar decomposition in brewer's wort alcohol in beer, expressed as a percentage



Beer maturation - a process which can Beer advert from Braulinski's Brewery in last from 2 weeks to even a few months. Czestochowa (Goniec Częstochowski



Saint Stanislaus - the patron of brewers from Piotrków (photo: the archives of the Saint Jacob's parish in Piotrków Trybunalski).

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